

# TÜV NORD Nederland Manufacturing Technology Regulation for product certification based on audit/inspection or inspections

## 1 Introduction

This document is intended for clients who apply to Manufacturing Technology in the context of providing certain assessments where TÜV has a special task for your CE trajectory or product or process certification with the output of a TÜV Product or Process Certificate with the right to a TÜV Marketing Logo. This regulation is subject to additions and changes and that is why this document can be downloaded from our website to keep the latest status clear.

This means that these regulations are continuously valid and can be updated as part of the continuously valid agreement with TÜV NORD Nederland BV (hereinafter "TÜV NORD Nederland") until termination, suspension or withdrawal.

We hereby inform you about the background, the working method, the current situation and the applicable additional agreements that follow from accreditation, standards, formal interpretations, legislation and/or notifications.

These regulations apply to the activities carried out by TÜV NORD Nederland in the context of certification of products in the context of CE and/or TÜV Marketing Mark.

TÜV NORD Nederland is accredited for assessing products (ISO/IEC 17065, by means of audits or inspections) or assessing products under (ISO/IEC 17020, by means of inspections) by the Dutch Accreditation Council. The exact scope can be traced back to the website of the RvA under C253 and I167. From that basis, TÜV NORD Nederland is an EU-CBI (Notified Body, NoBo ) or NL-CBI (Designated Inspection Body, AKI), whereby this has been formally confirmed by designating bodies with a designation decision. In the case of accredited activities, this will be made known in both the agreement and on the certificate.

### 1.1 Status of these regulations

between TÜV NORD Nederland and the *client / certificate holder* . This certification agreement refers to these regulations. These certification regulations are therefore an integral part of the certification agreement between both parties. Both parties are therefore responsible for complying with the requirements of these regulations.

In the context of its *accreditations* and *instructions* , TÜV NORD Nederland must adhere to the frameworks of the objectives of the assignment and boundary conditions. TÜV NORD Nederland is responsible for continuously complying with these guidelines. These guidelines do not apply directly to the client/certificate holder and TÜV NORD Nederland, but can be translated into requirements in the execution of the tasks and obligations via the certification agreement, the *certification* scheme and/or these certification regulations.

## 2 Use of the TÜV Marketing Mark

After positive completion of the certification process by TÜV NORD Nederland, the opportunity is offered to use the TÜV NORD Nederland *Marketing Mark*.

By signing the certification agreement, TÜV NORD Nederland grants the certificate holder the right (if offered) to use the TÜV NORD Nederland Marketing Logo after certification and only for as long as the certificate is valid. During all audits/inspections following the initial audit//inspection, the correct use of the TÜV Marketing Logo and any other logos will be verified.

The TÜV Marketing Mark is not a legal approval of processes and/or products but is a statement whereby random checks are carried out by TÜV NORD Nederland. Depending on the scheme, this can be: assessing the product, processes and/or combination of these and, if prescribed, sampling at the client or directly from the market for the purpose of assessments in order to be able to form conclusions. The assessments of products can consist of testing, attending tests, inspecting tests and validating tests on products or parts of products.

### 2.1 The TÜV NORD Nederland Marketing Logo

The certificate holder may use the Marketing Mark of TÜV NORD Nederland in accordance with the provisions of the General Terms and Conditions of TÜV NORD Nederland BV

The following additional conditions apply:

- Colour scheme: The Marketing logo is produced in colour as standard, but may also be used in white on black (PMS process black), black on white (always dependent on the surface to be printed) and white on blue (PMS 286) by organisations or products on printed matter. The certification mark may not be printed smaller than 2.4 x 2.4 cm on printed matter, in order to maintain readability.
- The Marketing Mark of TÜV NORD Nederland may only be used in unchanged form. Changes to the Marketing Mark and/or the caption are not permitted.
- The Marketing Mark of TÜV NORD Nederland may not be used in any form as proof that the individual product has been approved. The application of the Marketing Mark is permitted on a website and marketing material. However, it may not be used outside the scope as indicated on the certificate and scope.
- TÜV NORD Nederland is the owner of the logo and is entitled to have it withdrawn and prohibit use at any time at its own discretion. Appeal and/or objection against that decision is not possible.

If the user is unsure about the correctness of the use, TÜV NORD Nederland should be contacted for further instructions via [CE-PROJECTS@TUV.NL](mailto:CE-PROJECTS@TUV.NL)



Example of TÜV NORD Nederland Marketing Logo



Alternative color schemes of the TÜV NORD Nederland Marketing Logo

## 2.2 Use of other figurative marks

The certificate holder is also not permitted to use the (commercial) company logo of TÜV NORD Nederland or its affiliated other TÜV NORD company logos.

In the context of CE, the Marketing Mark may never be used on type plates, performance declarations, declarations of conformity or CE labels (digital or printed or fixed) other than as stipulated in directives or standards. CE is the only legal mark if it concerns conformity with the requirements of legislative frameworks.

## 2.3 Suspension or withdrawal of the right to use

TÜV NORD Nederland will suspend or revoke the right to use the Marketing Image Mark if:

- The certificate holder does not immediately inform TÜV NORD Nederland of modifications or other developments relating to the validity of the use;
- The rules regarding the use of the Marketing Image Mark, regardless of the extent, are not complied with; or
- Conflicts of any kind arise in connection with the use of the TÜV NORD Nederland Marketing Mark in connection with competition or industrial property laws;
- Voluntary or imposed suspension and/or withdrawal of validity of the agreement;
- Not transferable upon sale and/or restart after bankruptcy of the certificate holder.

## 2.4 Termination of the Agreement and the Right to Use

Upon termination of the agreement or in the event of suspension, withdrawal or termination of the certification, the certificate holder loses the right to link the TÜV NORD Nederland Marketing logo to the assessed product or to use it for advertising purposes in any other way. For each violation, the certificate holder forfeits a fine as stated in the general terms and conditions of TÜV NORD Nederland. In the exceptional case that these terms and conditions do not apply, the penalty clause always applies, being an immediately claimable fine of € 25,000 (in words: twenty-five thousand euros) per violation, or - at the discretion of the Contractor - of € 5,000 per day, including a part day, that the violation continues, without prejudice to the right of the Contractor to also claim compensation for the actual damage suffered.

### 3 Procedure after receipt of the signed agreement

#### 3.1 Planning

After receipt of the signed agreement, processing is carried out in accordance with the primary process. This means that after checking the signed agreement, a number of documents or an appointment is made for the start-up and/or execution. It is also announced who your contact person is for the process. This is confirmed by email via the backoffice TÜV NORD Nederland Business Field Manufacturing Technology.

It is common for TÜV NORD Nederland to request information in advance in order to be able to start an assessment/implementation. This can involve a Technical File and/or filling in an inspection/test plan, or inspection/audit list. This depends on the type of service.

The execution will be done according to the contract, the planning and further communication. The whole will be saved in the file that belongs to your project number. That number is already indicated in the quotation.

In case of changes/force majeure that the planning cannot be adhered to, contact will be made from your side or our side with the back office and/or manager(s) and/or auditor/inspector of Business Field Manufacturing Technology.

#### 3.2 Safety employees and work environment

Auditor/inspector safety is a top priority. An auditor/inspector has the right to enter into a dialogue with you, before, during and after regarding safety. This can be both physical and social safety. The auditor/inspector is aware of LMRA techniques. If the auditor/inspector approaches you about a situation, we expect you to respond professionally. Of course, you may also address the auditor/inspector about possible unsafe behaviour or the occurrence of an unsafe situation. At a minimum, the auditor/inspector will apply the following rules:

##### General rules of conduct.

Each auditor/inspector is given so-called standard equipment, such as work clothing, the necessary Personal Protective Equipment ( PPE ), measuring instruments and tools. What is required is determined per activity per auditor/inspector. The auditor/inspector is expected to use the equipment during the activities.

##### Work clothing and protective equipment

The work clothes must always be clean, neat, intact and closed and that arms and legs are covered as much as possible. In case of long hair, it must be tied up. Do not wear any jewelry, chains and bracelets during work that could cause danger.

##### Personal Protective Equipment ( PPE )

During the activities, the necessary Personal Protective Equipment ( PPE ) must be used, the auditor/inspector must be aware of the risks and use appropriate PPE .

The following PPE are part of the standard equipment of an auditor/inspector:

##### Head protection



Safety helmets must be worn if the owner/representative of the installation prescribes this. This applies in particular to construction sites, petrochemical companies, etc.



### **Hearing protection**

Hearing protection must be used if the person responsible for the installation prescribes this and if the noise level exceeds 80 dB(A). The auditor/inspector is advised to always wear it outside the office within your premises.



### **Eye protection**

Safety glasses must be worn when performing operations that may produce sparks and/or arcs. The auditor/inspector is advised to always wear them outside the office and within your premises.



### **Hand protection**

The safety gloves must be worn when performing operations where sparks and/or arcs may occur or where chemical residues may be present if contact has to be made with a product.



### **Foot protection**

Safety shoes must be worn at all times during the activity. The footwear must comply with EN 20345. Safety shoes with specification S2 are applicable on the construction site.

### **Body protection**

In specific cases complete overalls can be used with possible ATEX marking regarding static ignition sources or total protection. The client may have to facilitate this.



### **Fall protection**

Fall protection must be worn when working at heights above 2.5 m if there is a risk of falling.

The seat belt must be inspected annually by the auditor/inspector concerned, as indicated in the manufacturer/supplier's user manual.

If the seat belt is found to be in order, this must be noted in the enclosed logbook and an inspection mark must also be placed on the seat belt.

### **Insulated tools**

Insulated tools, such as screwdrivers, needle-nose pliers, etc., must be used when working on live parts.

### **LEL meter and others (chemical hazards)**

Depending on inspections, access to confined space via a suitable manhole may be necessary for inspection. Prior release by means of CO/O<sub>2</sub>/xx measurements must be demonstrable. Aggressive or toxic vapours and liquids must be removed and cleaned for residues. This falls under the work permit regulations of the client. Accompaniment by a second man and manhole monitoring (with direct and adequate alarm for assistance) by the client must be present.

Accidents, near-accidents and incidents must be reported to the Inspector's manager, after which communications and consequences are initiated.

In general, the following principles apply:

### **1. General safety measures**

To ensure the safety, health, and well-being of our employees, we expect you to inform us in advance of any potential hazards and risks associated with the inspection and/or the surrounding area. This concerns necessary personal protective equipment (PPE) that TÜV NORD Nederland (hereinafter TÜV) employees must bring with them, or PPE that you provide.

In all cases, the PPE must be inspected, functional, sound, and suitable for the intended purpose. If you have any safety instructions that must be reviewed prior to the inspection, please inform us of these in advance.

### **2. Instructions for TÜV employees**

The client is responsible for providing the necessary instructions and guidance to the TÜV employee(s) on site, especially in the event of emergencies.

### **3. Personnel and Knowledge**

The client is obligated to ensure that sufficient personnel with knowledge of the machines, installations, or equipment are present during the inspection, capable of operating the machines, installations, or equipment correctly and of adequately resolving any malfunctions.

### **4. Emergency Response**

Adequate emergency response must be available on-site during the execution of the work.

### **5. Language Proficiency**

A technical Dutch or English-speaking person, or an interpreter, must be available for both the TÜV employee and the client to ensure effective communication, unless otherwise agreed.

### **6. Fall Protection**

Approved fall protection systems must be present during the inspection at locations where work at height is performed. In cases where these systems are not present, there must be sufficient means for safe attachment. An adequate rescue plan must also be in place to provide assistance when working at height. 7.

#### **Supervision during work at height**

During work at height, the client must always supervise the work, enabling them to quickly call for assistance in the event of an emergency.

### **8. Aerial Work Platforms and Cranes**

Aerial work platforms and/or cranes must be arranged by the client and be ready at the time of the inspection, as directed by the TÜV employee.

### **9. Assistance at Swimming Pools**

During the inspection of water slides and/or swimming pools, someone must be present who can assist and call for assistance in the event of an emergency.

### **10. Termination of Work**

If deemed necessary, the TÜV employee may also ask questions in advance about the risk management and control measures for their own safety, health, and well-being during the inspection. If there are demonstrably unsafe situations at the inspection site, or risks are not adequately controlled, or if no

guidance or cooperation is provided, the TÜV employee may (with reasons) refuse or terminate the inspection without refund of the assignment fee.

### 3.3 Information provision and detailed planning .

Planning of the audit/inspection is finalized between backoffice or the contact person provided to you: A detailed planning is made for the audit//inspection. This is also included in certain reports with ongoing nature of work. The time effort is also indicated in advance but can be flexible per component so that sufficient attention and variable depth can be given to the investigation.

### 3.4 Audit//inspection based on process assessment for product conformity

The audit//inspection aims to examine together the various aspects of your organisation and the process for product conformity assurance depending on the scheme and scope of your company. The aim is to assess whether the organisation or product meets the requirements in the named standards, whereby TÜV NORD Nederland conforms to the implementation requirements of the international standard EN ISO 17065 with audit/inspection or inspection techniques. In order to meet the requirements of the standard(s), it is expected that the implementation of the requirements of the scheme is implemented and effective in a reliable and consistent manner. The following essential aspects apply

#### Management representation

During an audit//inspection it is important that the management of the organization or product is represented, at least at the opening and closing. They are ultimately responsible for the QA/QC/FPC system and must be prepared to answer questions and make decisions. The management can provide the auditor/inspector with information about the choice and strategy of the organization or product and the context in which the activities take place, whereby this can influence the interpretation by the auditor/inspector of findings and how to describe them.

#### Declaration of Independence and Impartiality

The auditor/inspector (or team) are qualified and assessed by internal processes at TÜV NORD Nederland on the appropriate competencies for the audit//inspection. During the opening, the auditor's declaration is given that he or she is free from any conflict of interest that could influence the objectivity of the audit//inspection.

#### Classifying Deviations

During an audit/inspection, deviations can be found. These are matters that are not in accordance with the standard or the procedures of the organization or product. These deviations must be classified according to seriousness to which the client must give appropriate obligatory attention based on importance and priority. There are therefore A and B deviations.

#### A deviation

An A deviation is so serious that it will demonstrably lead to errors in the product if this is not addressed with high priority by the client. We expect a response via the deviation form within 1 month, after which we will give an opinion. Correction, corrective measures and recovery must be planned with an implementation of a process improvement to prevent recurrence within a period of 3 months from the date of discovery. If and where relevant, measures and/or corrective measures against the past must also be considered. This depends on the substantive deviation, seriousness and scope. This type of deviation must therefore be closed within a period of 3 months before extension can be granted. Depending on the nature of the deviation, follow-up by TÜV will take place via a verification visit or via MS-TEAMS and in all cases will be dealt with in writing. If the resolution of the deviation and the implementation are insufficient, this may have consequences for the validity of the certificate. This may be: scope change, temporary suspension or definitive withdrawal.

## B deviation

A B deviation is a deviation that, if not resolved, can lead to errors in the product and/or registration/traceability and/or a shortcoming in the process execution as prescribed or required. We expect a response via the deviation form within 3 months, after which we will give an opinion. The correction, corrective measures and recovery must be planned with implementation of a solution to prevent recurrence, within a period of 12 months from the date of the observation. Of course, immediate measures and/or corrective measures with regard to the past may also be necessary. This depends on the content of the deviation, its significance with regard to conformity and the scope that must follow from your analysis. The result is a necessary control audit/inspection, no later than 12 months after the date of observation. During this control, this type of deviation will be actively closed. If this type of deviation has not been sufficiently implemented during the control, this deviation will be converted into a type A deviation.

## Process of following up deviations by you

The auditor/inspector will leave/send a deviation form with a description of the type of deviation (A/B), references to the standard section and/or your QA/QC/FPC documentation system and a description of the deviation. TÜV expects you to use this form to provide feedback on processing deviations in a timely manner. This form is part of the digital file and any other form of feedback will not be accepted. For your information, we expect you to fill in the deviation form below:

### Root cause analysis

The root cause analysis concerns an investigation into the root cause of the deviation.

### Correction

The correction is aimed at eliminating the deviation.

### Preventive & corrective measures

The preventive and corrective measure is aimed at preventing recurrence in the future.

### Proof

At the same time as the completed recorded deviations in this report, also provide evidence of corrections and/or corrective actions taken. Without evidence of actions taken, the auditor/inspector cannot close the deviation.

## Follow-up by TÜV NORD Nederland after submission of the deviation form and proof

After receipt of the documents, TÜV will assess whether the root cause analysis, correction and corrective measures are correct and adequate. If TÜV cannot agree to your proposal, you will be contacted for an explanation as to why approval cannot yet be given. The deadline for submitting a correct root cause analysis and associated measures and evidence remains unchanged, as indicated for the deviation(s). However, you can request an extension of the term with motivation, after which a decision will be made on this. Maximum tolerance on terms is 3 months until a decision is made to suspend/temporarily suspend the validity of the certificate. Send the completed documents including evidence to : [obs-mt-backoffice@tuv.nl](mailto:obs-mt-backoffice@tuv.nl).

## Other Obligations

Availability of documentation: The organization or product must make all relevant documentation available to the auditor/inspector.

Access to locations and personnel: The auditor/inspector must have access to all relevant locations and personnel to carry out his work.

Communication: A communication overview is drawn up in the audit/inspection report so that all parties involved know how to communicate with each other during and after the audit/inspection.

If no date/version is stated behind a standard in the report and/or checklist, the latest version applicable at the time the audit/inspection is carried out applies.

### 3.5 Inspection based on product assessment for product conformity

The inspection aims to inspect the product to examine your product conformity assurance. The aim is to assess whether the product meets the requirements in the named standards, whereby TÜV NORD Nederland conforms to the requirements of the international standard EN ISO 17020 with inspection techniques. The following essential aspects apply

#### Checklist

The inspector will always have a predetermined goal that translates into a checklist. This can be a custom-made list, it can be a template with general and specific control and inspection points or a jointly drawn up inspection & test plan. The role of the inspector is to perform an inspection and if measurements have to be taken, this is in the context of the inspection and not in the context of drawing up a test report. This excludes the following of an IEC/ISO 17025 procedure for measurements. For critical measurements for the purpose of the inspection, (own) calibrated equipment is used. Calibration must then be traceable to an IEC/ISO 17025 calibration certificate. For other measurements, indicative measuring equipment can be used whereby the status of suitability and appropriate accuracy is taken into account to give a meaning to the measurement with regard to the inspection objective.

#### Client representation

During inspection it is important that there is guidance by competent and authorized representation of the client. They are ultimately responsible for the guidance, and operation of for example machines and/or installations and must be prepared to answer questions and make decisions.

#### Declaration of Independence and Impartiality

The inspector (or team) is qualified and assessed by internal processes at TÜV NORD Nederland on the appropriate competences for the inspection. During the opening, the auditor's declaration is given that he or she is free from any conflict of interest that could affect the objectivity of the inspection.

#### Classifying Deviations

During an inspection, deviations can be found. These are matters that are not in accordance with the standard and/or regulations. These deviations are recorded on inspection lists or deviation reports.

#### Process of following up deviations by you

The inspector will give you a notification indicating an unacceptable finding with regard to the conformity assurance against the standard/legislation. TÜV expects you to provide feedback on processing of deviations in a manner indicated by the inspector. Any other method of feedback will not be accepted. The follow-up inspection will also be agreed upon with the inspector.

#### Follow-up by TÜV NORD Nederland after submission of the deviation form and proof

After receipt of the evidence or announcement of resolution, the inspector will further assess whether the corrective/corrective measures are correct and adequate. If TÜV cannot agree to your proposal, you will be contacted for an explanation as to why approval cannot yet be given. Send the completed documents including evidence to : [obs-mt-backoffice@tuv.nl](mailto:obs-mt-backoffice@tuv.nl).

#### Other Obligations

Availability of documentation: The organization or product must make all relevant documentation available to the inspector.

**Access to premises and personnel:** The inspector must have access to all relevant premises and personnel to carry out his work.

**Communication:** A communication overview is drawn up so that all parties involved know how to communicate with each other during and after the inspection.

If no date/version is stated behind a standard in the report and/or checklist, the latest version applicable at the time the inspection was carried out applies.

## **4 Granting, Changing, Suspending or Revoking a Certificate**

### **4.1 Introduction**

The Decision Maker (or his designated delegate) has the decision-making power to grant, amend, suspend or revoke a certificate.

In the event of Suspension and/or Withdrawal and if prescribed in the certification scheme or other normative document, TÜV NORD Nederland will also inform other bodies such as Certification Bodies, Notified Bodies (accredited or designated for the relevant field of work), supervisors or the relevant scheme manager of the decision.

### **4.2 Suspending a certificate**

#### **4.2.1 Reasons for suspension**

TÜV NORD Nederland can suspend the certificate for a certain period. For example if:

- Voluntary suspension by the certificate holder;
- the certificate holder is unable to demonstrate that adequate corrective measures have been taken for deviations from TÜV NORD Nederland;
- the certification decision maker of TÜV NORD Nederland makes a negative decision;
- incorrect use of the registration, certificate and/or Marketing Mark of TÜV NORD Nederland, of the mark of the relevant scheme or of the accreditation mark is not reviewed to the satisfaction of TÜV NORD Nederland;
- the certificate holder fails to meet its financial obligations towards TÜV NORD Nederland;
- technical deviations are those that are no longer adequately resolved or there are no intentions to resolve them.

#### **4.2.2 Suspension procedure**

TÜV NORD Nederland shares the suspension of the certificate to the certificate holder by email. This letter will state the conditions that the certificate holder must meet to undo the suspension of the certificate.

The period of suspension of the certificate is a maximum of six (6) weeks and depends on the reasons indicated and described, the letter announcing the suspension will indicate the period applicable in the specific situation.

As soon as no objection or appeal has been lodged within this set period nor has any remedy been made to the conditions with regard to the stated reasons, TÜV NORD Nederland will make the suspension of the certificate definitive (tacitly) to Withdrawal. In case of NoBo activities, supervisors and fellow NoBo's will also be informed.

To reverse a suspension, the certificate holder shall take appropriate (corrective and/or remedial) measures without undue delay to enable TÜV NORD Nederland to lift the suspension. The certificate holder shall approach TÜV NORD Nederland in writing (on paper or digitally) regarding the proposed measure(s). TÜV

NORD Nederland shall verify the measure(s) by means of a special audit/inspection or inspection at the certificate holder's location.

### 4.3 Revoking a certificate

TÜV NORD Nederland will immediately notify the certificate holder of withdrawal of the certificate by email.

#### 4.3.1 Reasons for immediate withdrawal.

TÜV NORD Nederland can immediately withdraw the certificate if, for example:

- Voluntarily have the validity revoked by the certificate holder;
- the certificate holder is unable to demonstrate that previously announced adequate corrective actions for nonconformities have been seriously implemented;
- the certification decision maker of TÜV NORD Nederland makes a negative decision;
- incorrect use of the registration, the certificate and/or the Marketing Mark of TÜV NORD Nederland, of the mark of the relevant scheme or of the accreditation mark is deliberately applied incorrectly;
- the certificate holder fails to meet its financial obligations towards TÜV NORD Nederland;
- technical deviations have been identified that directly lead to product hazard.
- Serious justified complaints about the company have been reported to TÜV NORD Nederland.
- Imposition by supervisors, such as government and/or RvA.

#### 4.3.2 Withdrawal procedure

TÜV NORD Nederland shares the withdrawal of the certificate to the certificate holder by email.

The revocation may include immediate or a maximum period of 6 weeks (in the case of voluntary revocation and if the conditions of validity are still met during that period) during which the certificate is suspended.

As soon as no objection or appeal has been lodged within this set period, nor has any remediation been made to the conditions with regard to the reasons indicated, TÜV NORD Nederland will make the withdrawal (date) of the certificate final. In case of NoBo activities, supervisors and fellow NoBos will also be informed.

#### 4.3.3 Undo withdrawal

The organization or product cannot undo the withdrawal of a certificate. If an organization or product still wants to demonstrate that it meets all the requirements of the normative document, it must go through a completely new certification process.

## 5 Special provisions

### 5.1 WBDA (Commodities Act Pressure Equipment Decree)

The specific conditions can be found via the link below :

[Workfield scheme Conformity assessment Pressure equipment v1.2 20181108.pdf](#)



Werkveldschema\_Conformiteitsbeoordeling

In addition, the current list of decisions regarding interpretations can be found in the above document:



Besluitenlijst  
25-09-2024.pdf

### 5.2 EU-CBI/ NoBo PED NoBo 1231

Special provisions are included in the contracts. EA2/17 applies where and as applicable.

### 5.3 EU-CBI/ NoBo Machinery Directive 2006/42/EC NoBo 1231

Special provisions are included in the contracts. EA2/17 applies where and as applicable.

### 5.4 EN ISO 3834 series

TÜV NORD Nederland adheres to EA6/02, which sets out requirements for TÜV NORD Nederland as well as for the certificate holder. See link:

[EA-6-02.pdf](#)

### 5.5 EN ISO 15085 series

EWCRV issues a number of guidelines for private EWCRV. TÜV NORD Nederland does not work under the rules of EWCRV but is kept informed and uses elements from it to analogous meaning of the certificate issued by TÜV NORD Nederland under accreditation. NS and other railway operators accept an accredited certificate EN 15085-2. You can request the validity of accreditation at the RvA website under C253.

### 5.6 Activities under NoBo CPR NoBo 1231

Special provisions are included in the contracts. EA2/17 applies where and as applicable. In addition, the AG-GNB published position papers are used (where applicable), which often apply horizontally across the product groups, as well as specific Sector Groups documents.

On request and based on effort, you can request these documents from us. You can assume that TÜV adheres to these instructions as other Notified Bodies are also expected to adhere to them. If you have any doubts, you can contact us about this.

## **6 Changes and Entry into Force**

TÜV NORD Nederland is authorized to change the regulations for Certification (during the term of the Agreement). Clients are made aware of the existence of this document via the reports.

The Business Field Manufacturing Regulations for (Product/ Process ) Certification comes into effect on 10-02-2025